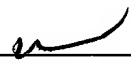









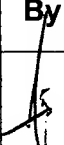
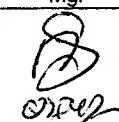
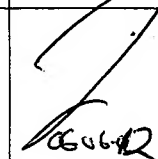


Date: Wednesday, 5/3/2006 2:09:44 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HANDLE WELDMENT
Job Number	: 26925		
Estimate Number	: 12064		
P.O. Number	: NIA	Part Number	: D3355045
This Issue	: 5/3/2006 S.O. No. : NIA	Drawing Number	: D3355 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: NIA Type : LARGE FAB ASSY	Drawing Revision	: A
Previous Run	: NIA	Material	: NIA
Written By	: 	Due Date	: 5/10/2006 Qty: 4 Um: Each
Checked & Approved By	: _____		
Comment	: est rev A 06.01.20 new issue EC		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	D33551	handle tip	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)			
pick:			
qty	part number	description	batch
1	D3355-1	handle tip	B26926 06-06-01 CPL
2.0	D33553	LARGE TUBING	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)			
pick:			
qty	part number	description	batch
1	D3355-3	large tubing	M16444 06-05-03
M1018TR1500W109 2.4 ft			
3.0	VA7130	spring plunger	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)			
pick:			
qty	part number	description	batch
2	238-042	Dowel	M17505 M101251
M10174 M101305			
4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
			
CPL 06-06-21			
Comment: Weld assembly as per dwg			

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector	
06.06.12	3.0	UPDATE DRAWING NOTE 1 AS FOLLOW: 1) STEEL STANDARD GRADE DAVEL PW, $\Phi 0.250 \times 1.50$ LONG POSSIBLE SUPPLIERS SPAENAUER, P/N 238-043		06.06.12	2	 06.06.12	 06.06.12	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
06.06.12	8	3 UA-7130 scrap upon Installation. Tight fit in the hole, causing it not to spring freely.	<i>[Signature]</i> 06.06.12	remove, replace, re-drill hole size as per DWG to ensure a snug fit.	<i>[Signature]</i> 06.06.21	<i>[Signature]</i> 06.06.21	<i>[Signature]</i> 06.06.12	<i>[Signature]</i> 06.06.12

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: *[Signature]* Date: 06.08.23

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Wednesday, 6/21/2006 8:35:02 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HANDLE WELDMENT

Job Number: 26925

Part Number: D3355045

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC5/9

WELD INSPECTION



Comment: WELD INSPECTION

DL 06/06/21 (4)

6.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3

DL 06/08/16 (4)

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

PO 6/8/24 (4)

8.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

Install spring plunger per dwg D3355

CPL 06-08-21

PTD

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WS23*

CPL 06-08-21

10.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

DL 06.08.23

Job Completion



U 06.08.22